



MaineDOT Porous Pavement Projects

Maine Mall Road, Portland Maine 2009

International Marine Terminal, Portland Maine 2016

Brian Luce

Pavement Quality / Design MaineDOT

June 5th, 2019



Project Information

- Maine Mall Road in Portland, ME
 - Urban location
 - Mixed commuter and commercial traffic

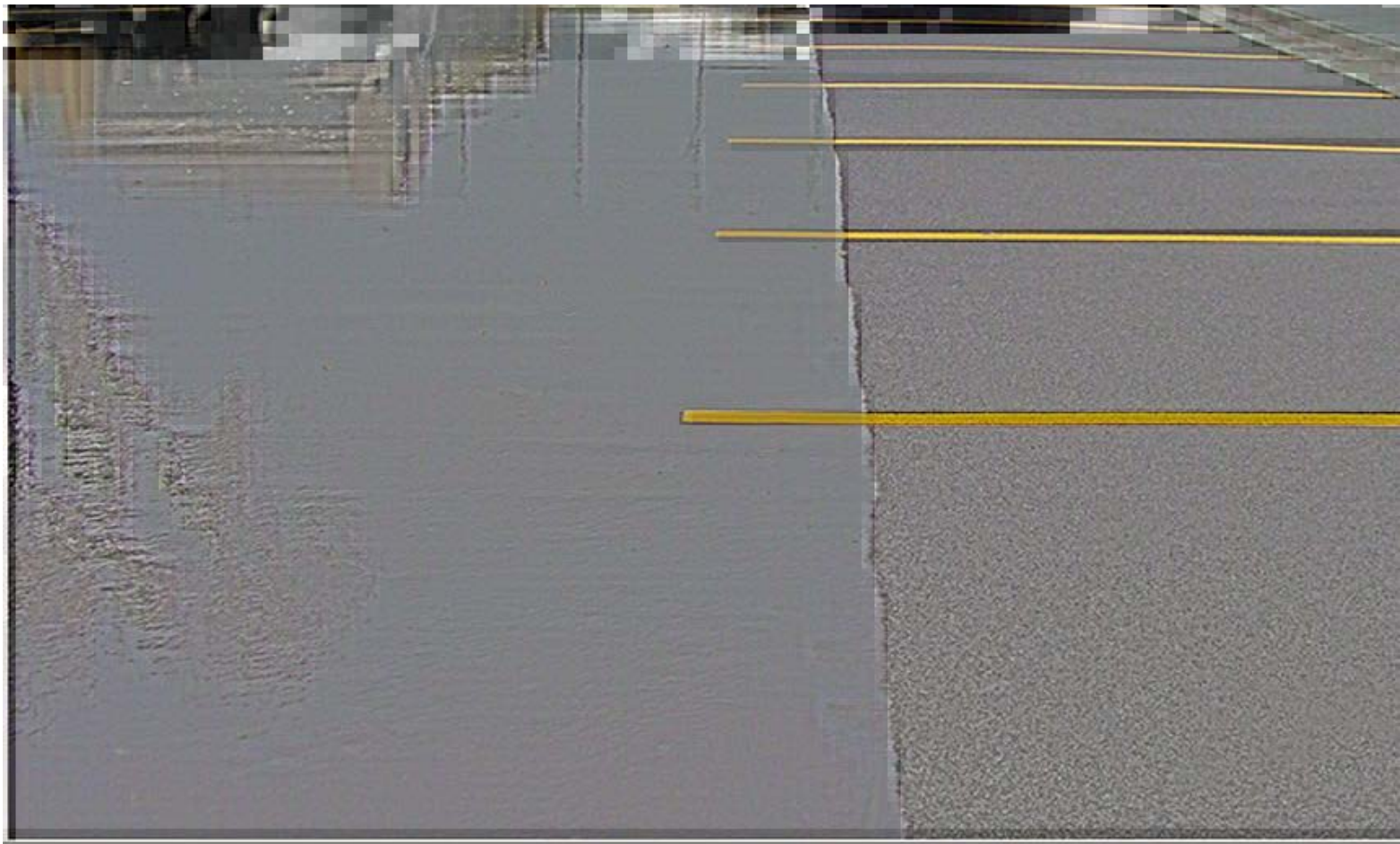
2009 data

- Design AADT: 16,750 vehicles/day
- Design ESALs: 3,277,700 (20 years)
- Design Hourly Volume: 2412 vehicles
- Percent Heavy Trucks: 5%





- Total watershed is 2200 acres; 640 acres (28 percent) is impervious
- All landowners with more than 1 acre of impervious surfaces - roofs, parking lots, roads - are regulated



What is Permeable/Porous Asphalt Pavement?

- Allows water to drain **through** the pavement structure into a stone bed and infiltrate into the soils below

Why?

Provide storm-water management systems that promote infiltration, improve water quality, and may eliminate need for detention basins or other drainage structures

Pavement Section

OGFC

ATPB

Reservoir
Stone

Filter
Material

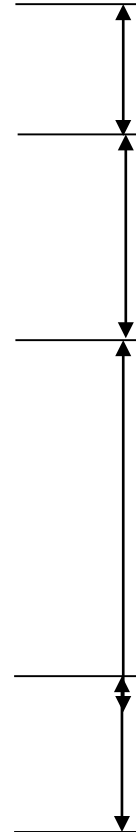


3"

6"

15"

6 – 12"



Sand Filter Layer

- Filters pollutants
- Help mitigate water temperature
- Includes 3 longitudinal runs of 6" perforated UD pipe, with laterals every 120'
- Filter material meets gradation for MaineDOT Type B underdrain sand



Reservoir Stone Layer

AGGREGATE REQUIREMENTS	
2-1/2"	100
2"	95 – 100
1"	0 - 30
3/4"	0 – 5.0
L.A. Abrasion	25.0 max.

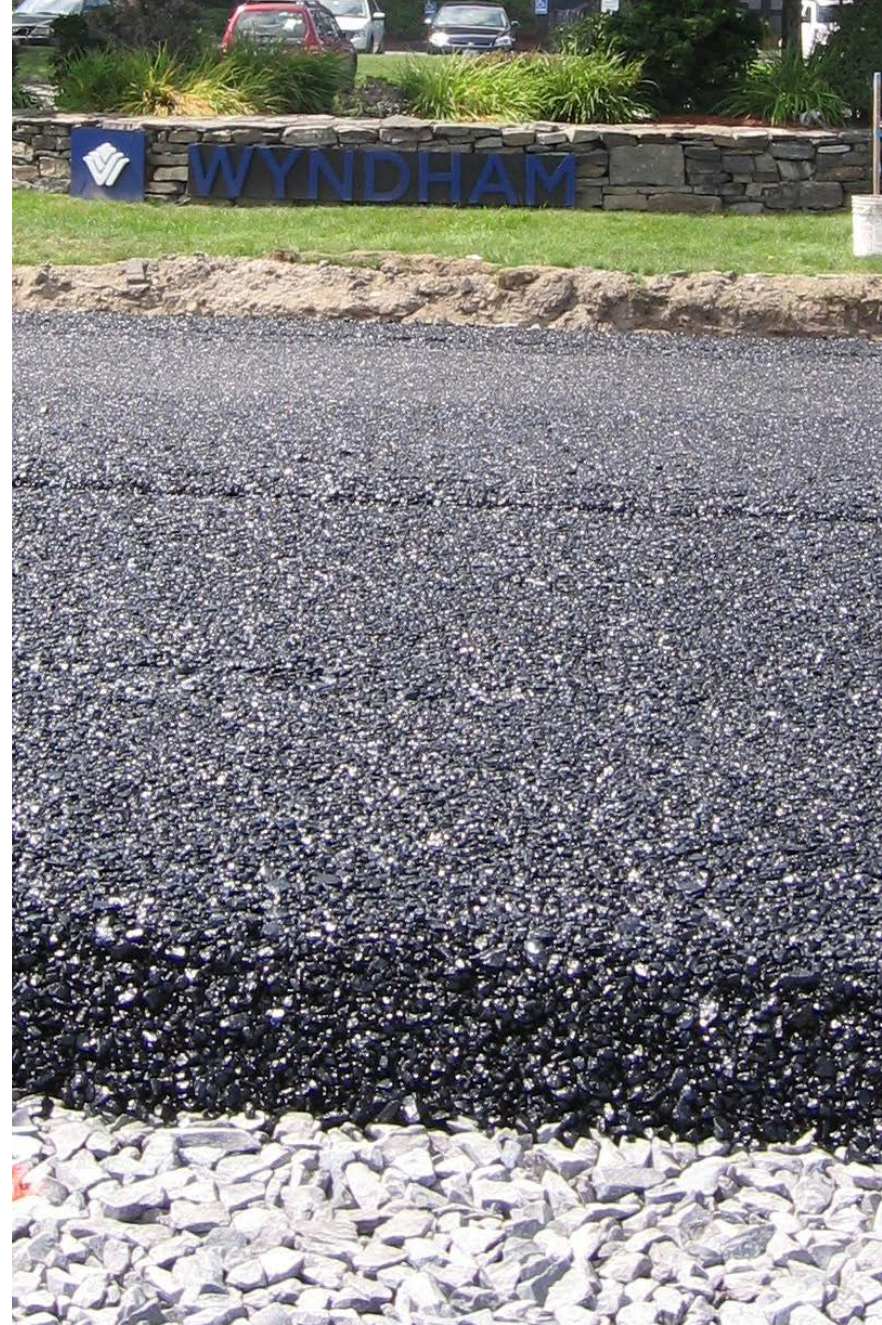






Asphalt Treated Permeable Base

- Binder : PG 76–28 with SBS polymer
- Minimum 2% binder
- 95 percent coated particles (AASHTO T 195)
- 35 gyration design: looking for specimen that will be stable



Asphalt Treated Permeable Base

AGGREGATE QUALITIES	
Micro-Deval	18.0 maximum
% Fractured	85/80
Flat/Elongated	10

JOB MIX FORMULA		
SIEVE SIZE	TARGET	SPEC RANGE
37.5 mm	100	100
25 mm	96	95 – 100
19 mm	90	80 – 95
12.5 mm	48	35 – 70
4.75 mm	6	2 – 10
2.36 mm	3	0 – 5
0.075 mm	1.3	0 – 2.0
Binder content	2.0	2.0 minimum



ATPB Placement

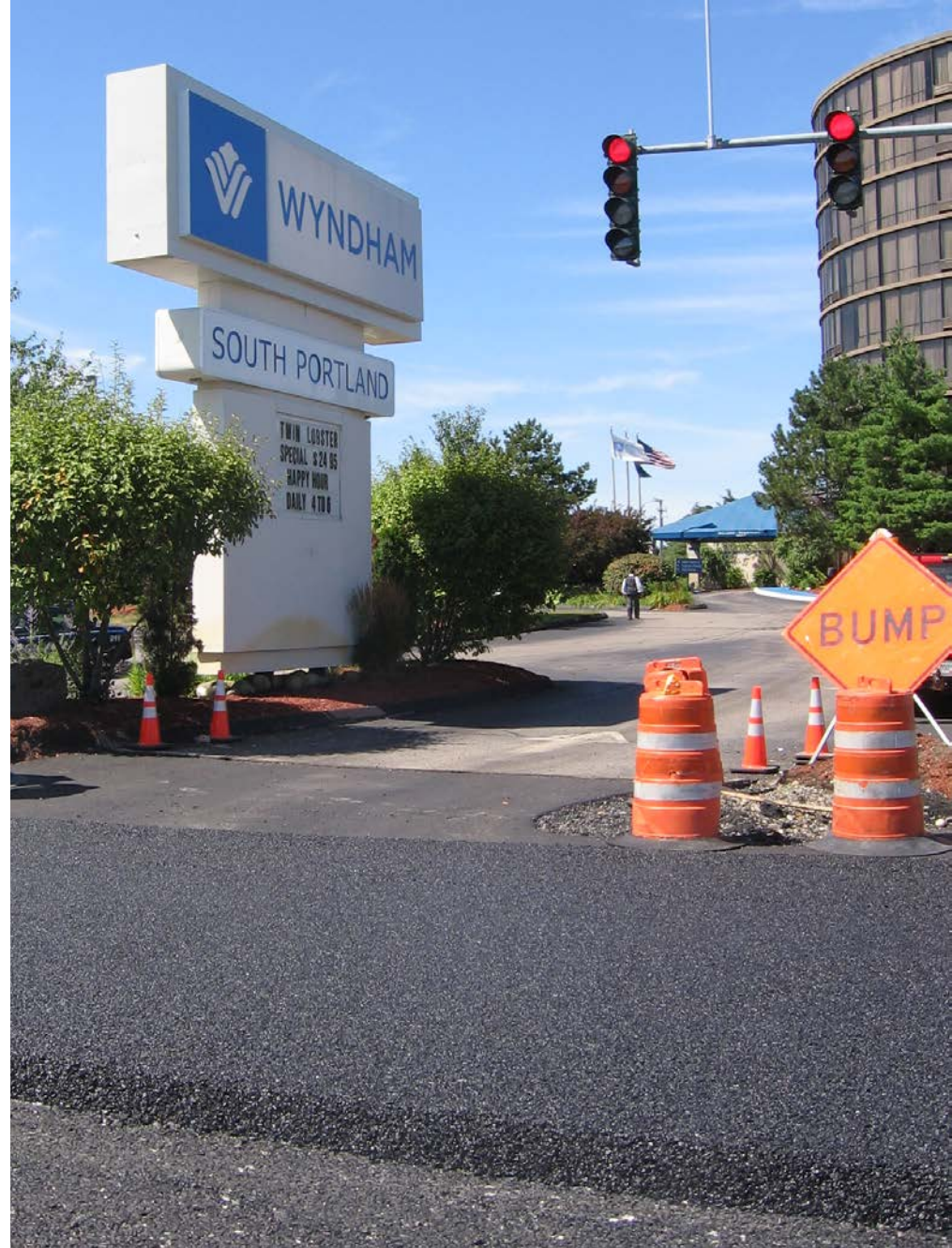
- o ATPB placed at 7.5" and compacted to 6" finished depth
- o Placement/production temperatures: 290 – 340°F
- o Breakdown rolling temperature at approx. 200 – 210°F
- o Mixture needed to "stiffen" enough to support compaction equipment





Open Graded Friction Course

- Binder : PG 76–28
with SBS polymer
(now a 70E-28)
- Minimum 6.0%
binder
- 20.0% Voids @ N_{des}
- 50 gyration design
- 0.3% Cellulose Fibers



Open Graded Friction Course

AGGREGATE QUALITIES	
Micro-Deval	18.0 maximum
% Fractured	100/90
Flat/Elongated	5 max.
Sand Eq.	50
FAA	45

JOB MIX FORMULA		
SIEVE SIZE	TARGET	SPEC RANGE
19 mm	100	100
12.5 mm	96	85 - 100
9.5 mm	65	55 - 75
4.75 mm	20	10 - 25
2.36 mm	8	5 - 10
0.075 mm	2.3	2.0 – 4.0
Binder content	6.0	6.0% minimum



OGFC Placement

- Similar placement temperatures as ATPB
- 12 ton static roller was used as breakdown (approx. 180- 210 deg. F)
- 3-5 ton used as intermediate (approx 140 deg. F)
- 10 ton static finish roller, with 3-5 and 1 ton rollers to iron out any marks left behind





HOW DOES IT LOOK TODAY?

Southbound Direction









Northbound Direction

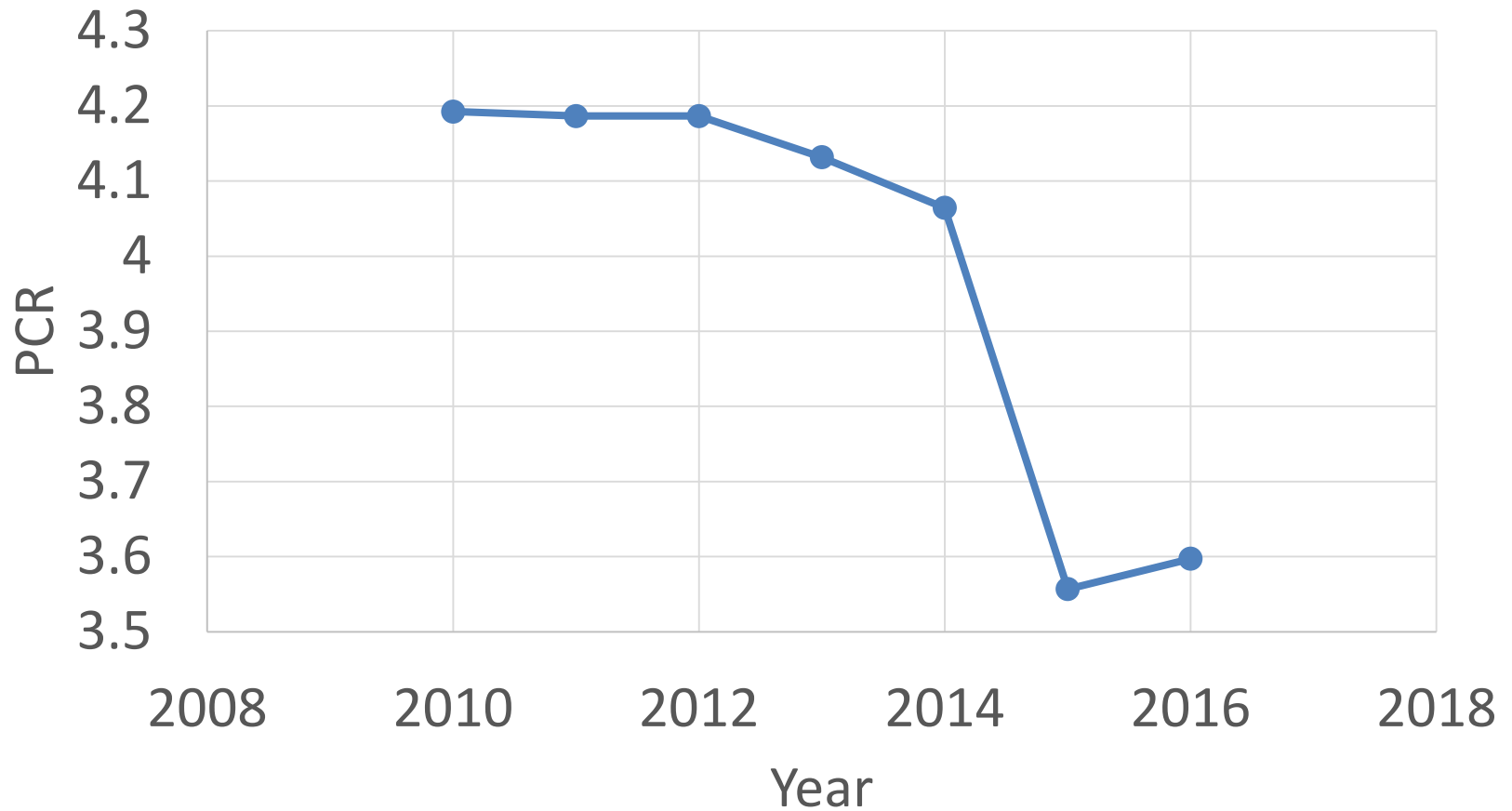




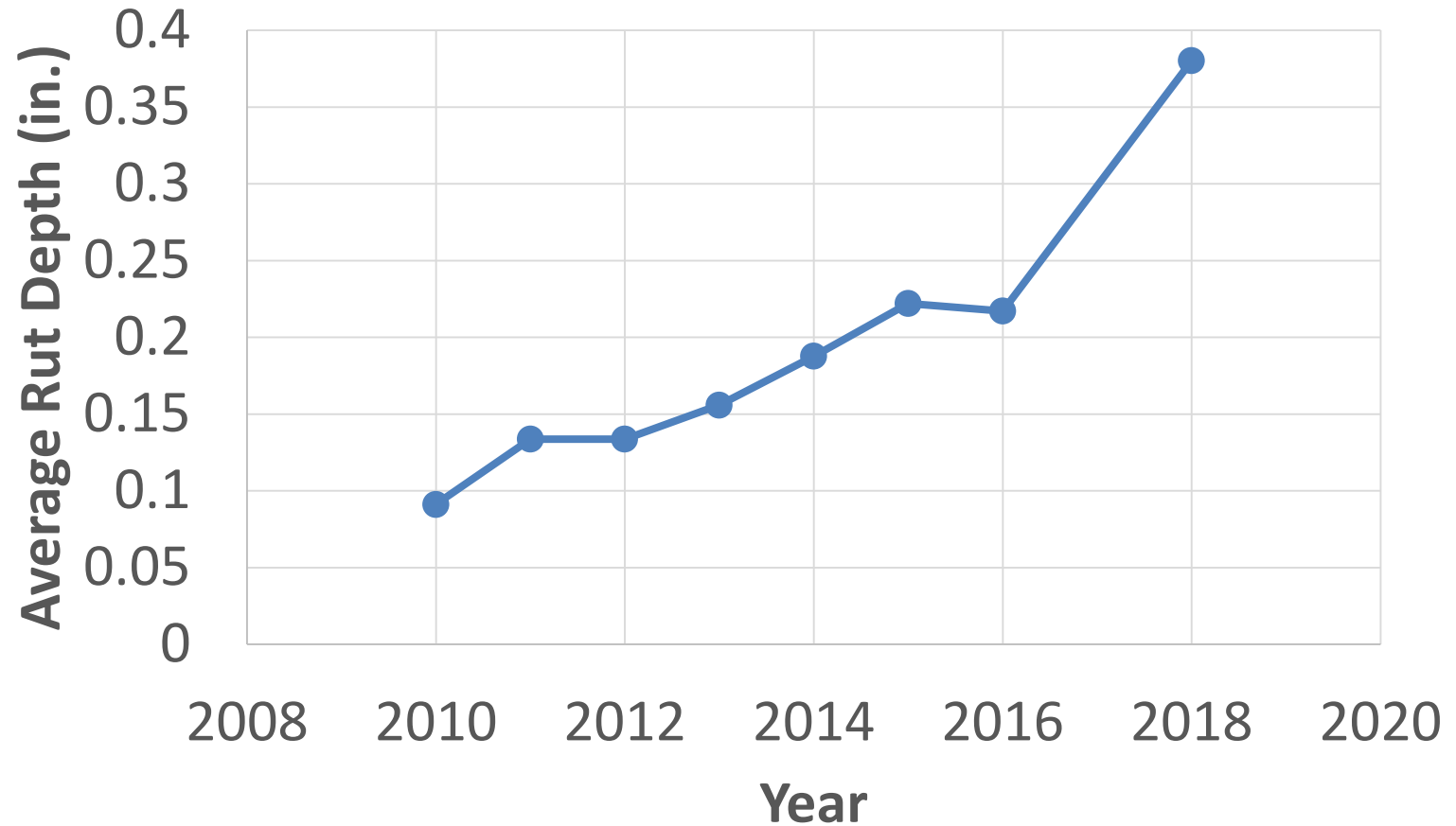




Pavement Condition Rating



Average Rutting





Observations

- o Project holding up well after nine + years of service
- o Localized raveling – primarily at construction joints
- o Patching around the mall entrance – most likely due to tracking sand / salts onto porous section
- o **MaineDOT very satisfied with the performance thus far**





International Marine Terminal Chassis Yard Paving Project



International Marine Terminal Chassis Yard Paving Project

**Objective of the expansion of the International Marine Terminal
was to increase the use of rail to receive and send
containers in and out of the port**



International Marine Terminal Chassis Yard Paving Project

Existing Paved Container Storage Yard

Most containers arrive on ships, are off-loaded with cranes, and stacked 3 to 4 containers high in the yard by stacker vehicles



International Marine Terminal Chassis Yard Paving Project



**...and are unloaded with a MI-Jack
Reach Stacker onto a chassis...**



***... then trucked to storage
area by yard trucks***

Typical chassis



International Marine Terminal Chassis Yard Paving

Gravel Chassis Yard



International Marine Terminal Chassis Yard Paving Project

Original Graveled Surface Design



International Marine Terminal Chassis Yard Paving Project

Pavement Design

As per the Port Authority, the only heavy vehicles that would be using the chassis yard would be:

- Tractor trailers with loaded containers
- Unloaded container stackers (MI-Jack)

International Marine Terminal Chassis Yard Paving Project

Design Vehicle #1

TRACTOR TRAILER



Design Methodology: Structural Number Method

- GVW (tractor and trailer) = 90,000 lbs
 - Estimated 65 trucks/day (current)
- 2% truck growth per year for 20 years
- ESAL's provided by MaineDOT Traffic Section

International Marine Terminal Chassis Yard Paving Project

Design Vehicle #2

MI-JACK 50 RS REACH STACKER

GVW (with container) = 256,000 lbs



Design Methodology: Asphalt Institute Single Wheel Load Method

- As per IMT = RS would only travel over pavement unloaded
 - GVW (unloaded) = 216,000 lbs
 - Single Wheel Load = 59,520 lbs
- Structural Number calculated with this method
 - ESAL's then backcalculated from SN

International Marine Terminal Chassis Yard Paving Project

**ESAL's calculated for both vehicle types
were combined for final design**

Unloaded MI-JACK ESAL's



TRACTOR TRAILER ESAL's



International Marine Terminal Chassis Yard Paving

**Team tasked with developing
a few options for a pavement with these
requirements:**

- Meets the stormwater / infiltration requirements
- Supports Port Authority yard vehicles
- Durable
- Constructible
- Cost effective
- Flexible in vehicle and storage use

International Marine Terminal Chassis Yard Paving Project

#1 Requirement

To provide a pavement structure that would allow stormwater to infiltrate and filter roadway pollutants before entering into the Casco Bay

International Marine Terminal Chassis Yard Paving Project

Several options were looked at for this project:

- **All Porous Asphalt Pavement**
- **Porous Asphalt with Roller Compacted Concrete Chassis pads**
- **Interlocking Concrete Pavers**

International Marine Terminal Chassis Yard Paving Project

Porous Asphalt Pavement



International Marine Terminal Chassis Yard Paving Project

Porous Asphalt with Concrete Chassis Pads



International Marine Terminal Chassis Yard Paving Project

Interlocking Concrete Pavers



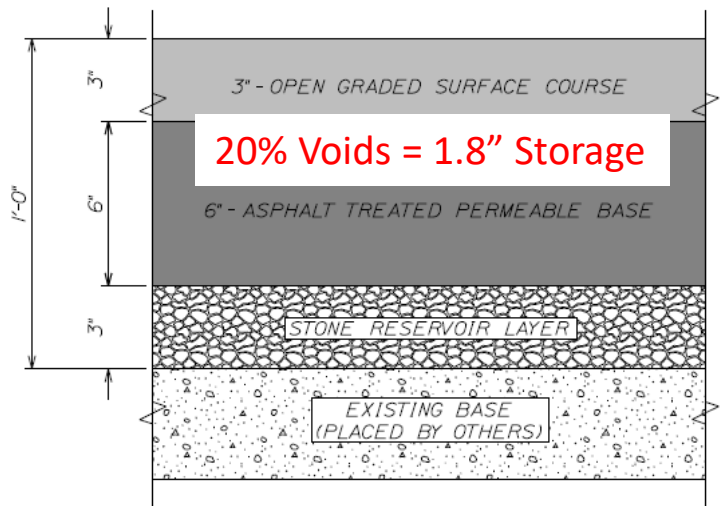
International Marine Terminal Chassis Yard Paving Project

Porous Asphalt Pavement was determined to be the best, most flexible solution for the chassis yard



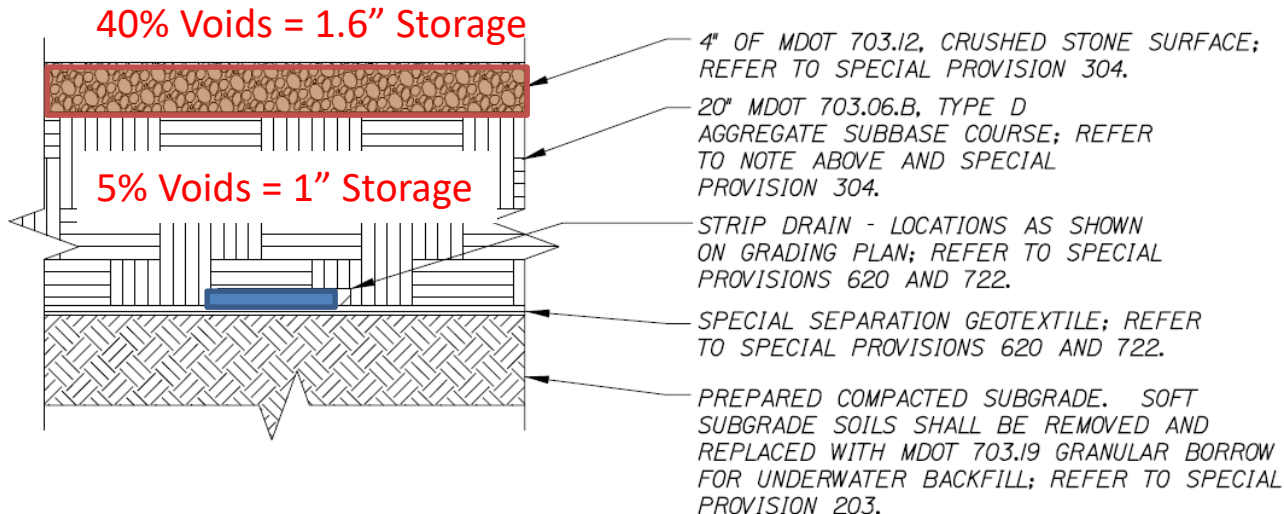
International Marine Terminal Chassis Yard Paving Project Final Pavement Design

(DARWin 3.1 Software used to calculate final
Porous Pavement design)



TYPICAL POROUS PAVEMENT SECTION

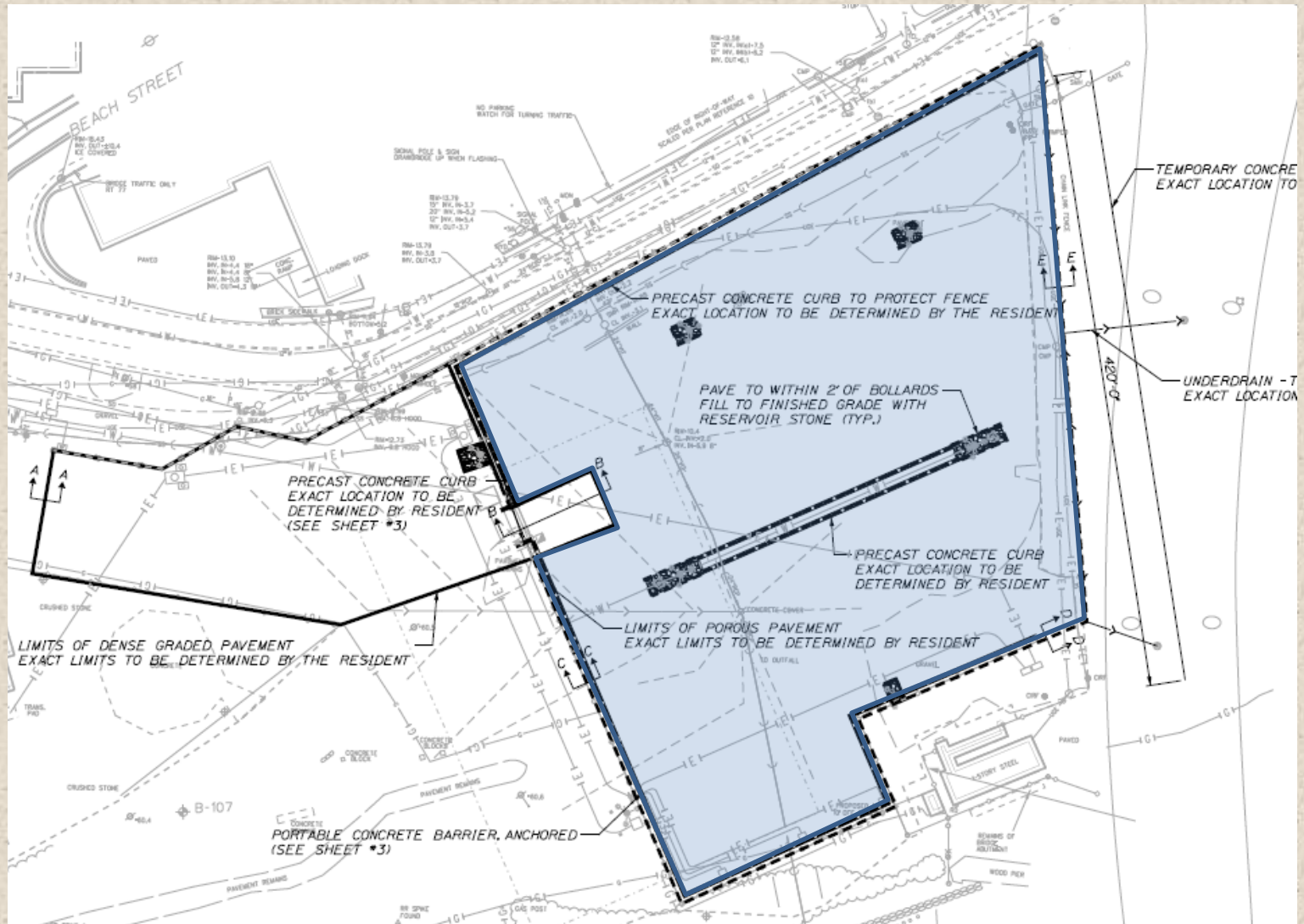
NOTE:
TYPE D AGGREGATE SUBBASE SHALL HAVE BETWEEN 4% AND 7% FINES (PERCENT PASSING #200 SIEVE) TO ACT AS A FILTER LAYER.



CHASSIS STORAGE YARD POROUS SURFACE DETAIL
NOT TO SCALE

Total Storage = 4.4"

Phase 2 – 2016 Pavement Construction
Construct Porous Pavement Structure - 3.4 Acre



International Marine Terminal Chassis Yard Paving Project

6" – Asphalt Treated Permeable Base



International Marine Terminal Chassis Yard Paving Project

Work Continued Night and Day as Temperatures Allowed.



International Marine Terminal Chassis Yard Paving Project

3" – Open Graded Friction Course "OGFC"



International Marine Terminal Chassis Yard Paving Project Open Graded Friction Course "OGFC"



International Marine Terminal Chassis Yard Paving Project 6" – Asphalt Treated Permeable Base



International Marine Terminal Chassis Yard Paving Project

10-Year Storm Event - October 22, 2016



International Marine Terminal Chassis Yard Paving Project

6 Month Check-In



International Marine Terminal Chassis Yard Paving Project

Pavement Grinding Areas Flagged for Repair



International Marine Terminal Chassis Yard Paving Project

Vacuum Truck used within the milled sections



International Marine Terminal Chassis Yard Paving Project Paving Repair Sections with OGFC



International Marine Terminal Chassis Yard Paving Project

SS-1 Emulsion Applied to Joints



Runway Loading



Careful trip planning should always include determining the weight bearing strength of airport pavements.

International Marine Terminal Chassis Yard Paving Project



Maine Mall Road, Portland Maine

International Marine Terminal, Portland Maine

Questions ?